

MST 140i Welding Package Includes:

Firepower MST 140i Power Supply, Firepower 140 Amp MIG Gun, Firepower Flow Meter Regulator / Gauge & Hose, Electrode Holder & Ground Clamp, 2 Drive Rolls and Contact Tips, 15-20 Amps Power Adapter, Shoulder Strap, and CD with Multi-Language Operating Instructions

Competitive Comparison

Manufacturer	Firepower®	Hobart®	Miller®	Lincoln®																								
	MST 140i (Part No. 1444-0870)	Handler 140	140 Millermatic® Auto-Set™	Power Mig® 140																								
WELDING OUTFIT																												
Rated Output	140A / 19V @ 15% Duty Cycle - MIG 90A / 18.5V @ 20% Duty Cycle - MIG 90A / 23V @ 15% Duty Cycle - STICK 140A / 15.6V @ 15% Duty Cycle - TIG	90A / 18.5V @ 20% Duty Cycle - MIG	90A / 18V @ 20% Duty Cycle - MIG	90A / 19.5V @ 20% Duty Cycle - MIG																								
Welding Processes	<table border="1"> <thead> <tr> <th>MIG</th> <th>STICK</th> <th>TIG</th> </tr> </thead> <tbody> <tr> <td>YES</td> <td>YES</td> <td>YES</td> </tr> </tbody> </table>	MIG	STICK	TIG	YES	YES	YES	<table border="1"> <thead> <tr> <th>MIG</th> <th>STICK</th> <th>TIG</th> </tr> </thead> <tbody> <tr> <td>YES</td> <td>NO</td> <td>NO</td> </tr> </tbody> </table>	MIG	STICK	TIG	YES	NO	NO	<table border="1"> <thead> <tr> <th>MIG</th> <th>STICK</th> <th>TIG</th> </tr> </thead> <tbody> <tr> <td>YES</td> <td>NO</td> <td>NO</td> </tr> </tbody> </table>	MIG	STICK	TIG	YES	NO	NO	<table border="1"> <thead> <tr> <th>MIG</th> <th>STICK</th> <th>TIG</th> </tr> </thead> <tbody> <tr> <td>YES</td> <td>NO</td> <td>NO</td> </tr> </tbody> </table>	MIG	STICK	TIG	YES	NO	NO
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3-in-1 Technology	YES	NO	NO	NO																								
Nominal Voltage	115V	115V	115V	115V																								
Weight	33 lb	57 lb	60 lb	71 lb																								
Maximum Rating	140A @ 15%	140A	140A	140A																								
Digital Displays	YES	NO	NO	NO																								

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Firepower Advantage

- **Professional Performance:** Full and Optimized 3-in-1 processes (MIG, STICK, TIG) capability versus 1-process conventional technology
- **Ease of Use:** Includes Quick-Start & Setup Guides, Superior STICK electrode arc starting (less sticking than competitors). Easy to tune and adjust with Digital Display meters
- **Portability:** The MST 140i is 33lbs which is up to half the weight of the competition
- **Flexible:** Ability to optimize with accessories for multiple applications with the Euro-Kwik & Dinse Connectors

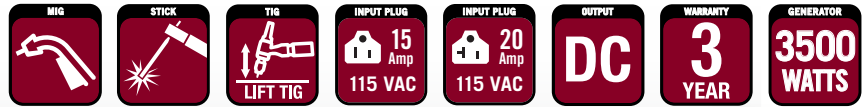


FirepowerOnline.com

U.S. Customer Care: 800-858-4232 • Canada Customer Care: 905-827-4515 • International Customer Care: 940-381-1212



MIG



Part No.	Description
1444-0870	MST 140i System



MIG Gun - 1444-0881

Part No.	Description
MIG Contact Tips Velocity™	
*1444-0890	MIG Velocity .023" Contact Tip 10 PK
*1444-0891	MIG Velocity .030" Contact Tip 10 PK
*1444-0892	MIG Velocity .035" Contact Tip 10 PK
MIG Nozzles Tweco Velocity	
1444-0885	MIG Velocity 3/8" Nozzle Flush
*1444-0886	MIG Velocity 1/2" Nozzle Flush
1444-0877	MIG Velocity 1/2" Nozzle Recess
1444-0887	MIG Velocity 5/8" Nozzle Flush
1444-0878	MIG Velocity 5/8" Nozzle Recess
1444-0888	MIG Velocity Flux Cored Nozzle
1444-0889	MIG Velocity 3/4" Spot Nozzle
1444-0876	MIG Velocity Tip Holder
1444-0879	MIG Velocity Adjustable Slip Fit Nozzle

Part No.	Description
Gasless Flux Cored Wire	
1440-0230	.030" - 2lbs
1440-0231	.030" - 10lbs
1440-0235	.035" - 2lbs
1440-0236	.035" - 10lbs

Part No.	Description
Argon/CO₂ Gas MIG Wire	
see catalog	MILD STEEL .023" - 2, 11lbs
see catalog	MILD STEEL .030" - 2, 11lbs

Part No.	Description
1440-0245	STAINLESS STEEL .030" - 2lbs
1440-0489	STAINLESS STEEL .030" - 10lbs



STICK



Rod Size	11lb Box	5lb Box	10lb Box	50lb Box
TYPE 6013 STICK ELECTRODE				
3/32"	1440-0145	1440-0146	1440-0147	1440-0148
TYPE 7014 STICK ELECTRODE				
3/32"	1440-0205	1440-0206	1440-0207	1440-0208
TYPE 7018 STICK ELECTRODE				
3/32"	1440-0195	1440-0196	1440-0197	1440-0198
Rod Size	11lb Box	5lb Box	Job Pack†	
E6024 QUICK START ELECTRODE				
1/16"	1440-0412	1440-0413		
308 STAINLESS STEEL ELECTRODE				
3/32"	1440-0165			
E-309L STAINLESS STEEL ELECTRODE				
3/32"	1440-0496			
NICKEL 55 CAST IRON				
3/32"			1440-0440	
NICKEL 99 CAST IRON				
3/32"			1440-0423	



TIG



Part No.	Description
TIG Torch and TIG Foot Control	
1442-0020	TIG Torch 17V w/ Accessories
1442-0025	TIG Foot Control
TIG Collets	
1442-0003	TIG Collet .040" 5 PK
1442-0004	TIG Collet 1/16" 5 PK
1442-0005	TIG Collet 3/32" 5 PK
TIG Collet Bodies	
1442-0006	TIG Collet Body .040" 5 PK
1442-0007	TIG Collet Body 1/16" 5 PK
1442-0008	TIG Collet Body 3/32" 5 PK
TIG Cup Aluminas	
1442-0009	TIG Cup Alumina #4 10 PK
1442-0010	TIG Cup Alumina #5 10 PK
1442-0011	TIG Cup Alumina #6 10 PK
Tungsten 2% Ceriated	
1442-0059	Tungsten 2% .040" X 7" Ceriated
1442-0060	Tungsten 2% 1/16" X 7" Ceriated
1442-0061	Tungsten 2% 3/32" X 7" Ceriated
1442-0062	Tungsten 2% 1/8" X 7" Ceriated

*Included in MST 140i

†See Full Catalog for Job Packs Available