**AirCut™ 15C** Part No. 1-1110-1 *Available in USA only*

Portable Plasma Cutting System with Built-In Air Compressor

**Internal Air Compressor.** This unit comes standard with a built-in air compressor.

**Lightweight.** Weighs only 29 lbs. (13.2kg), almost 50% lighter than the competition.

**Superior Cutting Capacity.** 1/8" (3mm) Recommended Cut, 3/16" (5mm) maximum capability.

**Easy to Use.** 120V, 15 Amp plug standard. Plug it in anywhere!

**Faster Cut Speeds.** 25% more cutting power provides 25% faster cut speeds than the competition.

### Specifications

<table>
<thead>
<tr>
<th>Cut Capacity:</th>
<th>1/8&quot; (3mm) Recommended Cut</th>
</tr>
</thead>
<tbody>
<tr>
<td>Output Current:</td>
<td>15 Amps Fixed</td>
</tr>
<tr>
<td>Input Power:</td>
<td>120V (± 10%), Single Phase, 60Hz., 12 Amps</td>
</tr>
<tr>
<td>Duty Cycle:</td>
<td>35% @ 15A</td>
</tr>
<tr>
<td>Dimensions:</td>
<td>Length 18&quot; (457mm)</td>
</tr>
<tr>
<td></td>
<td>Width 6.5&quot; (165mm)</td>
</tr>
<tr>
<td></td>
<td>Height 9.5&quot; (241mm)</td>
</tr>
<tr>
<td>Weight:</td>
<td>29 lbs. (13.2 kg)</td>
</tr>
<tr>
<td>Ship Weight:</td>
<td>38 lbs. (17.2 kg)</td>
</tr>
<tr>
<td></td>
<td>(includes Unit, Power Cable, Torch and Leads)</td>
</tr>
<tr>
<td>Work Cable:</td>
<td>19.5 ft. (5.9m)</td>
</tr>
<tr>
<td>Input Cable:</td>
<td>8.5 ft. (2.6m)</td>
</tr>
<tr>
<td>Gas Type:</td>
<td>Air from Built-In Air Compressor</td>
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<tr>
<td>Pilot:</td>
<td>CD Start</td>
</tr>
<tr>
<td>Control:</td>
<td>Hand Torch Switch</td>
</tr>
<tr>
<td>Torch:</td>
<td>PCH-10</td>
</tr>
<tr>
<td>Torch Configuration:</td>
<td>Hand 70°, 20' (6.1m) Leads</td>
</tr>
</tbody>
</table>

Cut Speed Comparison 1/8" (3mm)
Cutmaster® 42 Part No. 1-4200

The Thermal Dynamics® TRUE™ Series Cutmaster 42 is one of the most affordable, highest quality 1/4" (6 mm) plasma systems on the market. As part of the TRUE Series, you can rely on the Cutmaster 42 to cut all day at its recommended cutting capacity and to pack more punch when you need it.

The Cutmaster 42 incorporates Vent2Shield™ technology allowing the use of a considerably smaller compressor (less weight to carry, can be used with 120V) compared to similar 40A units.

Applications include:
- Auto Body/Marine Repair
- Plumbing & HVAC
- Home Shop
- Metal Building & Roofing Construction
- Rental Fleets

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
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<tbody>
<tr>
<td>Max Amperage Output</td>
<td>27 @ 120V</td>
</tr>
<tr>
<td></td>
<td>40 @ 230V</td>
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<tr>
<td>Output Power - (Kw)</td>
<td>3.8</td>
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<tr>
<td>Recommended Cut - (mm)</td>
<td>1/4&quot; (6)</td>
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<tr>
<td>Max Cut - (mm)</td>
<td>5/8&quot; (15)</td>
</tr>
<tr>
<td>Pierce Rating - (mm)</td>
<td>1/4&quot; (6)</td>
</tr>
<tr>
<td>Input Voltage -</td>
<td>120-230V, 1 Phase, 50/60Hz</td>
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<tr>
<td>Duty Cycle (@40˚C)</td>
<td>40% @ 40A @ 230V</td>
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<tr>
<td>Amperage Draw</td>
<td>29A @ 120V</td>
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<tr>
<td></td>
<td>15A @ 230V</td>
</tr>
<tr>
<td>Dimensions (H x W x L)</td>
<td>9 x 7 x 18.5 (228 x 117 x 470)</td>
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<tr>
<td>Weight - lbs (kg)</td>
<td>26 (11.8)</td>
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<tr>
<td>Torch Model</td>
<td>SL40™</td>
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<td>Air Pressure - psi (bar)</td>
<td>75 (5.2)</td>
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<tr>
<td>Flow - Cfm (/m)</td>
<td>3.2 (91)</td>
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<tr>
<td>Warranty (Unit/Torch)</td>
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</table>

Cutmaster® TRUE SERIES

Max Cut - Inches (mm) 5/8” (15)

Cut Speed

Graph Key

- Competitor A
- Competitor B
- Competitor C
- Thermal Dynamics® Cutmaster 42

More Punch When You Need It.
**Cutmaster® 52**  Part No. 1-5130-1

The Cutmaster 52 is the most powerful and lightest weight 1/2" (12mm) machine on the market today. The Cutmaster TRUE™ Series are the only systems that offer the precision of the TRUE Cut Drag Tip Series. The 60 Amp tip allows the system to drag cut up to 1/4" (6mm) with ease. Giving the absolute best cut quality possible.

This unit cuts through mild, stainless, or aluminum up to 1.125" (30mm) thick. The Cutmaster 52 combines power with the well known performance and features of the industry-leading 1Torch®.

**Applications include:**
- Construction
- Maintenance/Repair
- Fabrication

---

**CUTMASTER TRUE SERIES**

**52**

**RECOMMENDED CUT**

1/2"

**MAXIMUM CUT**

1 1/8"

125% MORE PUNCH WHEN YOU NEED IT.

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**Graph Key**

- **M** = Maximum
- **R** = Recommended

---

**CutSpeed** 0.50" (12mm) MS

**Max Amperage Output - (Amps)** 60

**Output Power - (Kw)** 6.2

**Recommended Cut - Inches (mm)** 0.500 (12)

**Max Cut - Inches (mm)** 1.125 (30)

**Pierce Rating - Inches (mm)** 0.500 (12)

**Input Voltage - (Volts, Phase, Hz)**
- 208/230 - 460 1/3 Phase 50/60Hz
- 400V 3 Phase 50Hz
- 600V 3 Phase 50/60Hz

**Duty Cycle (@40˚C)** 40%@ 60A, 60%@ 55A, 100%@ 50A

**Amperage Draw**
- 45 (230V, 1 ph)
- 24 (230V, 3 ph)
- 16 (460V, 3 ph)

**Dimensions (H x W x L)**
- 15 x 12 x 24
- (381 x 305 x 610)

**Weight - lbs (kg)** 43 (19.5)

**Torch Model**
- SL60 Hand
- SL100 Mechanized

**Air Pressure - psi (bar)** 75 (5.2)

**Flow - Cfm (l/m)** 6.7 (190)

**Warranty (Unit/Torch)**
- Parts and Labor 4/1
**Cutmaster® 82** Part No. 1-1130-1

The Cutmaster 82 weighs in at a mere 43 lbs. (19.5kg) almost 50% less than its leading competitor, while still offering superior cutting power.

Don’t let the size of this unit fool you, it’s more than capable of cutting 3/4” (20mm) with a maximum capability of 1 1/2” (40mm). This unit, like all other TRUE™ Cutmasters, is equipped with the 1Torch®.

Applications include:
- Heavy Fabrication
- Manufacturing
- Contractors

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### Technical Specifications

<table>
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<tr>
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<th>Value</th>
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<tbody>
<tr>
<td><strong>Max Amperage Output</strong> (Amps)</td>
<td>80</td>
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<td><strong>Output Power</strong> (Kw)</td>
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<tr>
<td><strong>Recommended Cut</strong> - Inches (mm)</td>
<td>0.750 (20)</td>
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<tr>
<td><strong>Max Cut</strong> - Inches (mm)</td>
<td>1.500 (40)</td>
</tr>
<tr>
<td><strong>Pierce Rating</strong> - Inches (mm)</td>
<td>0.625 (15)</td>
</tr>
<tr>
<td><strong>Input Voltage</strong> - (Volts, Phase, Hz)</td>
<td>208/230 - 460 1/3 Phase 50/60Hz, 400V 3 Phase 50Hz, 600V 3 Phase 50/60Hz</td>
</tr>
<tr>
<td><strong>Duty Cycle (@40˚C)</strong></td>
<td>40%@ 80A, 60%@ 65A, 100%@ 55A</td>
</tr>
<tr>
<td><strong>Amperage Draw</strong></td>
<td>72 (230V, 1 ph), 39 (230V, 3 ph), 21 (460V, 3 ph)</td>
</tr>
<tr>
<td><strong>Dimensions</strong> - (H x W x L)</td>
<td>15 x 12 x 24 (381 x 305 x 610)</td>
</tr>
<tr>
<td><strong>Weight</strong> - lbs (kg)</td>
<td>43 (19.5)</td>
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<tr>
<td><strong>Torch Model</strong></td>
<td>SL60 Hand, SL100 Mech &amp; Auto</td>
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<tr>
<td><strong>Air Pressure</strong> - psi (bar)</td>
<td>70 (4.8)</td>
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<tr>
<td><strong>Flow</strong> - Cfm (l/m)</td>
<td>6.7 (190)</td>
</tr>
</tbody>
</table>

**Warranty** (Unit/Torch) Parts and Labor: 4/1


**CutSkill® C-20A** Part No. 1-1625  *Available in USA only*

**Fast, Easy Cuts on Most Metals.** A favorite for HVAC installations, sheet metal fabrication, metal art, and home projects, this machine delivers clean cuts on most metals including stainless steel, aluminum, mild steel, copper or brass, with minimum heat input & distortion of metal. It also cuts through rusted, painted or coated surfaces without prior surface preparation.

**Portable and Powerful.** This inverter based power supply automatically links the unit to primary voltage from 115 to 230 Volts, single phase, 50 or 60 Hz, typically found in most homes and maintenance shops. Weighing just 44 lbs. (20 kg), the C-20A is easy to move from location to location. Connect to an air compressor, and this simple-to-use system is ready to cut.

**More Torch, Less Money.** The SL60™ 1Torch™ provides state-of-the-art technology and the performance you would expect with a higher priced torch. Compare these important features:

- Precision-engineered consumable parts are easy to change and require no tools
- Easy-to-use torch trigger release and ergonomic handle provide comfort during long cutting sessions
- Latch feature allows the cutting arc to remain active without constantly depressing the torch switch
- Starts without high-frequency so it won’t interfere with controls or computers
- SureLok® electrode eliminates tip wobble found in some blow-apart torch designs, resulting in a cleaner arc and longer parts life
- Protective interlock circuitry disables the power supply if torch consumable parts are incorrectly assembled
- Light-weight, flexible 20 ft. (6.1m) torch leads
- Full 1-year warranty on repair parts and labor

<table>
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<tr>
<th>Cut Capacity</th>
<th>Input</th>
<th>Output</th>
<th>Duty Cycle</th>
<th>Panel Indicators</th>
<th>Dimensions</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/8” (10mm)</td>
<td>115V +/-10%, 1 ph, 50/60 Hz, 20A</td>
<td>20A @ 115VAC 25A @ 230VAC</td>
<td>30% @ 20 Amps</td>
<td>AC, Over Temp, Air, Latch</td>
<td>H: 14.8” (375mm) W: 8.3” (210mm) L: 20.0” (510mm)</td>
<td>Net: 44 lbs. (20 kg) Ship: 53 lbs. (24 kg)</td>
</tr>
</tbody>
</table>
**CutSkill® C-35A** Part No. 1-1635-1 *Available in USA only*

**Clean Cuts with Little or No Dross.** Designed for the 1/2" (12mm) cutting market, this economical plasma cutter is a favorite for auto body repair, light duty maintenance, and sheet metal fabrication, and it is also very useful around the farm or ranch. It cuts quickly through stainless steel, aluminum, mild steel copper or brass, with minimum heat input & distortion of metal and it also cuts through rusted, painted or coated surfaces without prior surface preparation.

**Portable and Powerful.** This inverter-based system operates on standard 230 VAC single phase input power and provides adjustable current from 15 to 35 amps. Weighing just 44 lbs. (20 kg), this lightweight power source is easy to move from location to location. Simply connect to an air compressor or other air source and you are ready to cut.

**See What You Cut . . . While You Cut.** Precise, reliable cutting is what you can expect from the SL60® Torch®, and the excellent front end parts visibility lets you see what you cut, while you cut. Important features & benefits include:

- Precision-engineered consumable parts are easy to change and require no tools
- Easy-to-use torch trigger release and ergonomic handle provide comfort during long cutting sessions
- Two modes of operation available – standoff cutting or drag cutting
- Light-weight, flexible 20 ft. (6.1m) torch leads
- Latch feature allows the cutting arc to remain active without constantly depressing the torch switch
- Starts without high-frequency so it won’t interfere with controls or computers
- SureLok® electrode eliminates tip wobble found in some blow-apart torch designs, resulting in a cleaner arc and longer parts life
- Protective interlock circuitry disables the power supply if torch consumable parts are incorrectly assembled
- Full 1-year warranty on repair parts and labor

<table>
<thead>
<tr>
<th>Cut Capacity</th>
<th>Input</th>
<th>Output</th>
<th>Duty Cycle</th>
<th>Panel Indicators</th>
<th>Dimensions</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/2&quot; (12mm)</td>
<td>230V +/-10%, 1 ph, 50/60 Hz, 32A</td>
<td>15-35 Amps, Continuously Adjustable</td>
<td>35% @ 35 Amps</td>
<td>AC, Over Temp, Air, Latch</td>
<td>H: 14.8&quot; (375mm) W: 8.3&quot; (210mm) L: 20.0&quot; (510mm)</td>
<td>Net: 44 lbs. (20 kg) Ship: 53 lbs. (24 kg)</td>
</tr>
</tbody>
</table>
CutSkill® C-70A  Part No. 1-1670-1  *Available in USA only

Great for Fabrication or Scrapping. A favorite for use in heavy maintenance, fabrication and scrap metal, this machine delivers clean cuts on most 1" (25mm) metals including stainless steel, aluminum, mild steel, copper or brass, with minimum heat input & distortion of metal. It also cuts through rusted, painted or coated surfaces without prior surface preparation.

Reliable, Powerful Power Supply. This inverter based power supply operates on standard 230 Volt, single or 3-phase power. (CE model only available at 3 ph.) Simply connect to an air compressor or other air source, and this system is ready to cut.

1Torch® for Excellent Cutting Results. This state-of-the-art torch provides the level of performance and features you would expect from a more expensive torch. Compare these important features:

- Precision-engineered consumable parts are easy to change and require no tools.
- Easy-to-use torch trigger release and ergonomic handle provide comfort during long cutting sessions
- Two modes of operation available – standoff cutting or drag cutting
- Latch feature allows the cutting arc to remain active without constantly depressing the torch switch
- Starts without high-frequency so it won’t interfere with controls or computers
  - Protective interlock circuitry disables the power supply if torch consumable parts are incorrectly assembled
  - SureLok® electrode eliminates tip wobble found in some blow-apart torch designs, resulting in a cleaner arc and longer parts life
  - Light-weight, flexible 20 ft. (6.1m) torch leads
- Full 1-year warranty on repair parts and labor

<table>
<thead>
<tr>
<th>Cut Capacity</th>
<th>Input</th>
<th>Output</th>
<th>Duty Cycle</th>
<th>Panel Indicators</th>
<th>Dimensions</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>1&quot; (25mm)</td>
<td>230V +/-10%, 1 ph, 50/60 Hz, 67A 230V +/-10%, 1 ph, 50/60 Hz, 37A 400V +/-10%, 3 ph, 50/60 Hz, 23A 400V +/-10%, CE, 3 ph, 50/60 Hz, 23A</td>
<td>25-70 Amps, Continuously Adjustable</td>
<td>35% @ 70 Amps</td>
<td>AC, Over Temp, Air, Latch</td>
<td>H: 16.5&quot; (420mm) W: 9.7&quot; (245mm) L: 21.7&quot; (550mm)</td>
<td>Net: 66 lbs. (30 kg) Ship: 75 lbs. (34 kg)</td>
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</table>
## PLASMA ACCESSORIES

### CUTMASTER® 42 / 52 / 82 Parts and Accessories

<table>
<thead>
<tr>
<th>Current Range</th>
<th>Mode Of Operation</th>
<th>Amps</th>
<th>Electrode</th>
<th>Start Cartridge</th>
<th>Tip</th>
<th>Shield Cup</th>
<th>Shield Cup Body</th>
<th>Drag Shield Cap</th>
<th>Deflector</th>
<th>Gouging Shield Cap</th>
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<tbody>
<tr>
<td>10-40 Amps</td>
<td>Slide Tip / Cutting</td>
<td>40A</td>
<td>9-0096</td>
<td>9-0097</td>
<td>9-0094</td>
<td>9-0098</td>
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<td>Drag Tip / Cutting</td>
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<td>20-40 Amps</td>
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<td>50-60 Amps</td>
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### AirCut™ 15C Parts and Accessories

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<tr>
<th>Part No.</th>
<th>Description</th>
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<tbody>
<tr>
<td>2-1020</td>
<td>PCH-10 70˚ Torch / 20˚ (6.1m) Leads</td>
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<tr>
<td>7-8910</td>
<td>Cutting Guide Kit</td>
</tr>
<tr>
<td>9-1260</td>
<td>20 ft. (6.1m) Leather Leads Cover</td>
</tr>
<tr>
<td>9-6003</td>
<td>Shield Cup</td>
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<tr>
<td>9-6099</td>
<td>Tip</td>
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<td>Gas Distributor</td>
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<tr>
<td>9-6006</td>
<td>Electrode</td>
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### Multi-Purpose Cart

**Part No. 7-8888**

Designed for most portable manual cutting systems such as the Cutmaster® 39, 52, 82 or any other similar sized systems.

This rugged steel cart has easy rolling 8” (203mm) diameter wheels along with 3” (76mm) front mounted casters. This cart also serves as an excellent showroom display stand.

---

**Current Range**

- 10-40 Amps
- 20-40 Amps
- 50-60 Amps
- 70-100 Amps
- 120 Amps
### CutSkill® C-20A Parts and Accessories

<table>
<thead>
<tr>
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<td>SL60, 20 ft. (6.1m) Leads</td>
<td>7-5200</td>
</tr>
<tr>
<td>Shield Cup</td>
<td>9-8218</td>
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<tr>
<td>Tip (pkg. of 5)</td>
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<tr>
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<td>9-8213</td>
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<tr>
<td>Electrode (pkg. of 5)</td>
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<td>O-Ring</td>
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<td>O-Ring</td>
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<td>Cutting Guide Kit</td>
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<td>Single Stage Air Filter</td>
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### CutSkill C-35A Parts and Accessories

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<td>20 ft. (6.1m) Leather Leads Cover</td>
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<tr>
<td>Standoff Guide</td>
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### CutSkill C-70A Parts and Accessories

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