

Firepower MIG Guns with Velocity™ Consumables

Specifications

Part No.	Description	For Use With
1444-0881	MIG Gun & Lead 180 Amps	MST 140i / MST 180i
1444-0882	MIG Gun & Lead 220 Amps	MST 220i



NOTE: MIG Guns include .023, .030 & .035" Contact Tips and 1/2" Nozzle Flush

- Ideal for light to medium gauge work in agriculture, architectural metal work, auto-body, DIY/hobbyist, HVAC, off-road vehicles, RV/campers, production welding, repair maintenance and general light fabrication.
- Operator appeal with ergonomic handle with diamond pattern for better grip and extended trigger length.
- Full range up to 220 Amps @ 40% Duty Cycle.
- Features new high performance Velocity Consumables.
- CE rated outputs and duty cycles.
- Rugged with steel spring strain relief.
- Built tough and designed to last.
- Best in class performance.

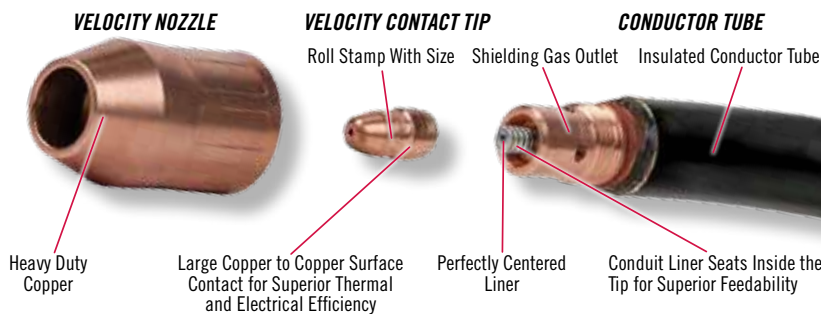


FIREPOWER MIG 220
220 Amp @ 40% Duty Cycle

FIREPOWER MIG 180
180 Amp @ 40% Duty Cycle

Firepower Velocity™ MIG Welding Consumables

- Easy to change Velocity tips – no threads, no tools required.
- No diffuser – lower cost of ownership.
- Fewer consumable parts to replace – less complexity.
- Optimized wire feedability with centered liner.
- Solid copper conductive path with fewer connections - smooth, stable arc.
- Smooth, superior arc performance with less spatter, less clean-up.



MIG Contact Tips: Velocity

Specifications

Part No.	Description
1444-0890	MIG Velocity .023" Contact Tip 10 PK
1444-0891	MIG Velocity .030" Contact Tip 10 PK
1444-0892	MIG Velocity .035" Contact Tip 10 PK
1444-0893	MIG Velocity .045" Contact Tip 10 PK

MIG Nozzles: Velocity

Specifications

Part No.	Description	Part No.	Description
1444-0885	MIG Velocity 3/8" Nozzle Flush	1444-0888	MIG Velocity Flux Cored Nozzle
1444-0886	MIG Velocity 1/2" Nozzle Flush	1444-0889	MIG Velocity 3/4" Spot Nozzle
1444-0877	MIG Velocity 1/2" Nozzle Recess	1444-0876	MIG Velocity Tip Holder
1444-0887	MIG Velocity 5/8" Nozzle Flush	1444-0879	MIG Velocity Adjustable Slip Fit Nozzle
1444-0878	MIG Velocity 5/8" Nozzle Recess		

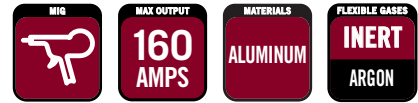
FirepowerOnline.com

U.S. Customer Care: 800-858-4232 • Canada Customer Care: 905-827-4515 • International Customer Care: 940-381-1212

MIG Spool Gun 160A Euro

Specifications

Part No.	Description	For Use With
1444-0894	MIG Spool Gun 160 Amps	MST 180i & MST 220i



- Interfaces with Firepower MST 180i and 220i 3-in-1 Welders.
- Rigid Conductor Tube for Use with Aluminum, Stainless Steel and Solid Steel Wire.
- Aluminum Wire Capacity: 0.023 - 0.035 diameter.
- Stainless Steel Capacity: 0.023 - 0.030 diameter.
- Rated 20% Duty Cycle at 160 Amps.
- Dust Guard to Protect Drive Roll.
- Uses Standard 11-Series Tweco® Style Tips and Nozzles.



Euro-Kwik Connector



*wire spool not included

Connectivity with the MST 180i & MST 220i

MST 180i Multi-Process Welding System Package (Part No: 1444-0871)

INCLUDES:

- Firepower MST 180i Power Supply
- Firepower 180 Amp MIG Gun
- Firepower Flow Meter Regulator / Gauge & Hose
- Electrode Holder & Ground Clamp
- Drive Roll & Contact Tips
- Shoulder Strap
- CD with Multi-Language Operating Instructions



MST 220i Multi-Process Welding System Package (Part No: 1444-0872)

INCLUDES:

- Firepower MST 220i Power Supply
- Firepower 220 Amp MIG Gun
- Firepower Flow Meter Regulator / Gauge & Hose
- Electrode Holder & Ground Clamp
- 230V-115V Adapter Plug & Cable
- Drive Roll & Contact Tips
- CD with Multi-Language Operating Instructions



MIG Contact Tips: 11-Series Tweco® - Style

Specifications

Part No.	Description
1444-0025	MIG 11-Series .023" Contact Tip 10 PK
1444-0026	MIG 11-Series .030" Contact Tip 10 PK
1444-0027	MIG 11-Series .035" Contact Tip 10 PK
1444-0029	MIG 11-Series .040" Contact Tip 10 PK

MIG Nozzles: 11-Series Tweco - Style

Specifications

Part No.	Description
1444-0050	MIG 11-Series 3/8" Nozzle Flush
1444-0051	MIG 11-Series 1/2" Nozzle Flush
1444-0052	MIG 11-Series 5/8" Nozzle Flush